Work Order ID 66574  Tuesday, February 22, 2011 11:01:05 AM								Page 1
tem ID: D3255-5 Revision ID: tem Name: Gasket	Accept				s	etup Start		
Start Date: 2/23/2011 Start Qty: 6.0 Required Date: 3/9/2011 Req'd Qty: 6.0 Reference:		Cust Item Customer						
Approvals: Process Plan:QC:			Date:	- 	R	tun Stari Stop	1 10 <b>6</b> 3(111 <b>1</b> 1	
Sequence ID/ Operation Work Center ID Description		et Up/ Tool ID un Hours	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr Revision Nbr								·— <u>-</u> ···—
D3255 Rev B								a an energy
FLOW WATER JE Waterjet Memo	0.0 as per Dwg D3255□Dwg Rev: <b>\_</b> □				WS 11	-3=1	( <u>k</u> )	
QC2- Inspect parts QC QC Memo Quality Control	off machine FAI/FAIB 0.00				BIL	-3-(		<b>.</b>
QC8- Inspect parts  Memo	2.0	Sulsslus			(x8)	)		

Dart Aerospace Ltd	Dart	<b>Aeros</b>	pace	Ltd
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W/O:	-		W	ORK ORDER CHANG	GES					,
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:								
	He	esolution:							Date:	
NCR:			WORK ORD	ER NON-CONFORM	IANCE	(NCR)	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
DATE	STEP	Description of NC	1		ction B	<u> </u>	Verific	cation	Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Initial Action Description Chief Eng Chief Eng		Sign & Section C		on C	Chief Eng	QC Inspector
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## Work Order ID 66574

Page 2

Tuesday, February 22, 2011 11:01:05 AM

Item ID:

D3255-5

Accept

Setup Start

Stop



**Revision ID:** 

**Start Date:** 

Item Name:

Required Date: 3/9/2011

Gasket

2/23/2011

QC:

Start Qty: 6.00

Req'd Qty: 6.00

**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan:

Date:

Date:

**Tooling:** 

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Date:

Start Run

Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Memo

0.00 0.00 Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

M11-03-2

## Dart Aerospace Ltd

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W/O:			WO	RK ORDER CHANGE	ES				
DATE	STEP	PRO	DCEDURE CHAI	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	Re	esolution:	Disposition	:	QA: N/C CI	osed:		Date: _	
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC	<u></u>	Corrective Action Section		Verific		Approval	Approval
	0121	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector
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## ¥ Picklist Print

Tuesday, February 22, 2011 11:01:02 AM

Work Order ID: 66574

Parent Item: D3255-5

D3233-3

Parent Item Name: Gasket



Start Date: 2/23/2011

Required Date: 3/9/2011

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP □A□04.05.12□New issue□KJ/RF

IPP Rev:B Now On Waterjet 06-08-14 JLM□

	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3255		Manufactured	No			110	sf	56.0000	1.5411	9.733263	341 °		

Location	Loc Oty	Loc Code		$\langle o \rangle$
ST408A	56			/X\
41343	2		41343	
63846	54			

Page 1

Dart Aerospace	Ltd
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W/O:			W	ORK ORDER CHANG	GES					<u> </u>
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								<u></u>		
Part No	<b>:</b>	PAR #:	Fault Cate	gory:	NCR:	Yes N	lo <b>DQ</b>	<b>4</b> :	Date:	
	R	esolution:	Dispositio	n:	QA: N	VC Clo	sed:		Date:	
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DART AEROSPACE LTD	Work Order:	66574
Description: Gasket	Part Number:	D3255-5
Inspection Dwg: D3255 Rev: B		Page 1 of 1

	FIRST	ARTICLE IN	NSPECTION	ON CHE	CKLIST		
	X	First Artic	cle	Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Co	mments
1.00	+/-0.030	1.003	<b>6</b>		V BOZ		
18.46	+/-0.030	18,46			+ 1B01		
11.43	+/-0.030	11.43	ط		7		
15.36	+/-0.030	15.36	۵		7		
6.90	+/-0.030	6.90	<b>&gt;</b>		7		
0.063	+/-0.010	,061	ط		<b>\</b>		
				-			
-							
Measured by:		Audited by:	8.		Prototype A	nnroval	N/A
		Date:			. Tototype A	Date:	
Date. \(\(-\)	3-1	Date:	11/03/0	<b>)</b>		Date:	N/A
Rev Date Ch	nange				Re	vised by	Approved

Rev	Date	Change	Revised by	Approved
Α	07.07.18	New Issue	KJ/JLM	R

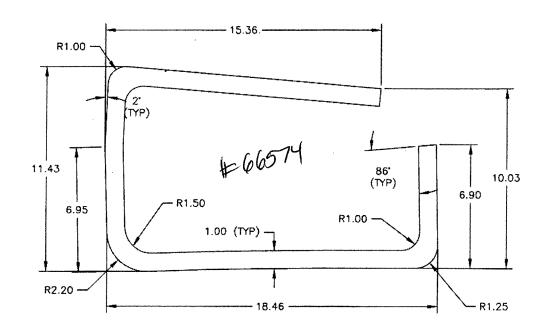
<b>Dart Aeros</b>	pace Ltd
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W/O:			W	ORK ORDER CHANGE	S				
DATE STEP		PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No: PAR #:									
		Disposition	QA: N/C CI	QA: N/C Closed: Date:					
NCR:		'	WORK ORE	DER NON-CONFORMA	NCE (NCF	<b>R</b> )			
DATE	STEP	<b>Description of NC</b> Section A		Corrective Action Section		Verific	cation		Approval QC Inspector
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DESIGN	DRAWN BY	DART AEROSPAC HAWKESBURY, ONTARIO, C	
CHECKED	APPROVED	DRAWING NO. D3255	REV. B SHEET 4 OF 4
DATE		TITLE	SCALE
04.12.0	06	ACCESS PANEL ASSEMBLY	1:5





### D3255-5 GASKET

- <u>D3255-5 NOTES:</u>
  1) MATERIAL: SILICONE COATED FIBERGLASS CLOTH PER AMS 3320F P/N SIL/F 36x36x1/16 POSSIBLE SUPPLER: AVIALL
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 3) ALL DIMENSIONS ARE IN INCHES

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# **Dart Aerospace Ltd**

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W/O:			W	ORK ORDER CHANG	ES					,	
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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						# 1					
				•							
Part No	:	PAR #:	Fault Cat	egory:	_ NCR	: Yes I	No <b>DQ</b>	<b>4</b> :	_ Date: _		
			Dispositi	Disposition: Q							
NCR:		1	WORK ORE	DER NON-CONFORMA	ANCE	(NCR	)				
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verificatio		ation	Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng	i i	Sign & Date	Section C		Chief Eng	QC Inspector	
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